

What is claimed is:

1. A display apparatus comprising:

a substrate;

5 thin film transistors formed on said substrate, each of said thin film transistors having a source electrode and a drain electrode; and

electroluminescence elements respectively formed over said thin film transistors, each of said electroluminescence elements having a cathode electrode, an anode electrode, and a  
10 luminous layer formed between said cathode electrode and said anode electrode;

wherein each of said electroluminescence elements emits light toward the reversed side of said substrate.

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2. The display apparatus defined in Claim 1, wherein each of said electroluminescence elements comprises said cathode electrode, said luminous layer and said anode electrode successively formed above said thin film transistor; each of said  
20 cathode electrodes being connected to a source or drain electrode of the corresponding thin film transistor.

3. The display apparatus defined in Claim 2, wherein each of said thin film transistors drives the corresponding  
25 electroluminescence element.

4. The display apparatus defined in Claim 1, wherein each of said electroluminescence elements comprises said cathode electrode, said luminous layer and said anode electrode

successively formed above said thin film transistor; and wherein said anode electrode comprises a metal material and has planar pattern partially covering said display pixel region within a unit display pixel region.

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5. The display apparatus defined in Claim 4, wherein said anode electrode has a comb, mesh or grid planar pattern.

6. The display apparatus defined in Claim 4, wherein said anode  
10 electrode is formed through a vapor evaporation method.

7. The display apparatus defined in Claim 1, wherein each of said electroluminescence elements comprises said cathode electrode, said luminous layer and said anode electrode  
15 successively formed above said thin film transistor; said anode electrode comprising a metal material and partially covering said display pixel region within a unit display pixel region, so that said luminous layer emits light via a region not covered with said anode electrode.

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8. The display apparatus defined in Claim 7, wherein said anode electrode has a comb, mesh or grid planar pattern.

9. The color display apparatus defined in Claim 7, wherein said  
25 anode electrode is formed on said luminous layer through a vapor evaporation method.

10. The display apparatus defined in Claim 1, wherein each of said electroluminescence elements comprises an organic

electroluminescence element using an organic material for said luminous layer.

11. The display apparatus defined in Claim 1, wherein said  
5 display apparatus is fabricated through:

forming said thin film transistors on said substrate;

forming an insulating film to cover said thin film transistors;

forming contact hole at predetermined position of said  
10 insulating film, and forming said cathode electrode of each of said electroluminescence elements to respectively make contact with said source electrode or said drain electrode of said thin film transistor via said hole;

forming said luminous layer over said cathode electrode;

15 and

forming an anode electrode over said luminous layer using an opaque metal material through a vapor evaporation method; whereby said anode electrode is formed to partially occupy a unit display pixel region.

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12. The display apparatus defined in claim 11, wherein said anode electrode of said electroluminescence element is formed in a comb, mesh or grid pattern.

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